

Cutting List

	Material	Reference	Dimension	Quantity
1	MELAM, 16.0	PÕHIAVATUD_RIIUL_parem	250.0] × [567.0	1
2	MELAM, 16.0	VASAK_KÜLGAVATUD_RIIUL_parem	754.0] × 551.0	1
3	MELAM, 16.0	TAGASEINAVATUD_RIIUL_parem	754.0] × 250.0	1
4	MELAM, 16.0	FIX_RIIULAVATUD_RIIUL_parem	224.0] × [541.0	1
5	MELAM, 16.0	PÕHIAVATUD_RIIUL_vasak_LEH	250.0] × 567.0]	1
6	MELAM, 16.0	PAREM_KÜLGAVATUD_RIIUL_vasak_LEH	754.0] × 551.0	1
7	MELAM, 16.0	TAGASEINAVATUD_RIIUL_vasak_LEH	[754.0 × 250.0	1
8	MELAM, 16.0	FIX_RIIULAVATUD_RIIUL_vasak_LEH	224.0] × 541.0]	1
9	MELAM, 16.0	KÜLGNPM_KÜLG	[864.0] × [585.0]	1
10	MELAM, 16.0	HOR_ESIPÕÕNSB_1+1UKS	[386.0] × 100.0	1
11	MELAM, 16.0	PÕHISB_1+1UKS	418.0] × [567.0	1
12	MELAM, 16.0	PAREM_KÜLGSB_1+1UKS	754.0] × 567.0	1
13	MELAM, 16.0	VASAK_KÜLGSB_1+1UKS	754.0] × 567.0	1
14	A_HDF, 3.0	TAGASEINSB_1+1UKS	766.0 × 410.0	1
15	MELAM, 16.0	REG_RIIULSB_1+1UKS	385.0] × [537.2]	1
16	MELAM, 16.0	VERT_TAGAPÕÕNSB_1+1UKS	386.0] × 100.0	1
17	MELAM, 16.0	UKSSB_1+1UKS	[644.0] × [416.5]	1
18	MELAM, 16.0	ESIPANEEL_3SB_1+1UKS	[120.0] × [416.5]	1
19	MELAM, 16.0	HOR_ESIPÕÕNSB_1+1UKS[1]	[365.5] × 100.0	1
20	MELAM, 16.0	PÕHISB_1+1UKS[1]	397.5] × 567.0	1
21	MELAM, 16.0	PAREM_KÜLGSB_1+1UKS[1]	754.0] × 567.0	1
22	MELAM, 16.0	VASAK_KÜLGSB_1+1UKS[1]	754.0] × 567.0	1
23	A_HDF, 3.0	TAGASEINSB_1+1UKS[1]	766.0 × 389.5	1
24	MELAM, 16.0	REG_RIIULSB_1+1UKS[1]	364.5] × [553.2]	1
25	MELAM, 16.0	VERT_TAGAPÕÕNSB_1+1UKS[1]	365.5] × 100.0	1
26	MELAM, 16.0	UKSSB_1+1UKS[1]	[644.0] × [394.5]	1
27	MELAM, 16.0	ESIPANEEL_3SB_1+1UKS[1]	[120.0] × [396.0]	1
28	MELAM, 16.0	HOR_ESIPÕÕNSB_1+1UKS[2]	[365.5] × 100.0	1
29	MELAM, 16.0	PÕHISB_1+1UKS[2]	397.5] × 567.0	1
30	MELAM, 16.0	PAREM_KÜLGSB_1+1UKS[2]	754.0] × 567.0	1
31	MELAM, 16.0	VASAK_KÜLGSB_1+1UKS[2]	754.0] × 567.0	1
32	A_HDF, 3.0	TAGASEINSB_1+1UKS[2]	766.0 × 389.5	1
33	MELAM, 16.0	REG_RIIULSB_1+1UKS[2]	364.5] × [553.2]	1
34	MELAM, 16.0	VERT_TAGAPÕÕNSB_1+1UKS[2]	365.5] × 100.0	1
35	MELAM, 16.0	UKSSB_1+1UKS[2]	[644.0] × [396.0]	1
36	MELAM, 16.0	ESIPANEEL_3SB_1+1UKS[2]	[120.0] × [396.0]	1
37	MELAM, 16.0	HOR_ESIPÕÕNSB_2+2	[368.0] × 100.0	1
38	MELAM, 16.0	PÕHISB_2+2	400.0] × [382.0]	1
39	MELAM, 16.0	PAREM_KÜLGSB_2+2	752.0] × 382.0	1
40	MELAM, 16.0	VASAK_KÜLGSB_2+2	752.0] × 382.0	1
41	A_HDF, 3.0	TAGASEINSB_2+2	764.0 × 392.0	1
42	MELAM, 16.0	REG_RIIULSB_2+2	367.0] × [368.2]	1
43	MELAM, 16.0	VERT_TAGAPÕÕNSB_2+2	368.0] × 100.0	1
44	MELAM, 16.0	ESIPANEEL_2SB_2+2	[120.0] × [400.0]	2
45	MELAM, 16.0	HOR_ESIPÕÕNSB_2+2[1]	[368.0] × 100.0	1
46	MELAM, 16.0	PÕHISB_2+2[1]	400.0] × [382.0]	1
47	MELAM, 16.0	PAREM_KÜLGSB_2+2[1]	752.0] × 382.0	1
48	MELAM, 16.0	VASAK_KÜLGSB_2+2[1]	752.0] × 382.0	1
49	A_HDF, 3.0	TAGASEINSB_2+2[1]	764.0 × 392.0	1
50	MELAM, 16.0	REG_RIIULSB_2+2[1]	367.0] × [368.2]	1
51	MELAM, 16.0	VERT_TAGAPÕÕNSB_2+2[1]	368.0] × 100.0	1
52	MELAM, 16.0	ESIPANEEL_2SB_2+2[1]	[120.0] × [400.0]	2
53	MELAM, 16.0	HOR_ESIPÕÕNSB_2+2[2]	[468.0] × 100.0	1
54	MELAM, 16.0	PÕHISB_2+2[2]	500.0] × [567.0]	1
55	MELAM, 16.0	PAREM_KÜLGSB_2+2[2]	604.0] × 567.0	1
56	MELAM, 16.0	VASAK_KÜLGSB_2+2[2]	604.0] × 567.0	1

Cutting List (Next)

	Material	Reference	Dimension	Quantity
57	A_HDF, 3.0	TAGASEINSB_2+2[2]	616.0 × 492.0	1
58	MELAM, 16.0	VERT TAGAPÕÕNSB_2+2[2]	468.0] × 100.0	1
59	MELAM, 16.0	ESIPANEEL 1SB_2+2[2]	[174.0] × [500.0]	2
60	MELAM, 16.0	ESIPANEEL 2SB_2+2[2]	[130.0] × [500.0]	2
61	MELAM, 16.0	HOR ESIPÕÕNUKS_1	[474.0] × 103.0	1
62	MELAM, 16.0	PÕHIUKS_1	506.0] × 567.0	1
63	MELAM, 16.0	PAREM KÜLGUKS_1	754.0] × 567.0	1
64	MELAM, 16.0	VASAK KÜLGUKS_1	754.0] × 567.0	1
65	MELAM, 16.0	VERT TAGAPÕÕNUKS_1	[474.0] × 100.0	1
66	MELAM, 16.0	UKSUKS_1	[767.0] × [503.0]	1
67	MELAM, 16.0	HOR ESIPÕÕNUKS_1+2RR	[613.0] × 100.0	1
68	MELAM, 16.0	PÕHIUKS_1+2RR	645.0] × 567.0	1
69	MELAM, 16.0	PAREM KÜLGUKS_1+2RR	754.0] × 567.0	1
70	MELAM, 16.0	VASAK KÜLGUKS_1+2RR	754.0] × 567.0	1
71	A_HDF, 3.0	TAGASEINUKS_1+2RR	766.0 × 637.0	1
72	MELAM, 16.0	REG RIIULUKS_1+2RR	612.0] × [553.2]	2
73	MELAM, 16.0	VERT TAGAPÕÕNUKS_1+2RR	613.0] × 100.0	1
74	MELAM, 16.0	UKSUKS_1+2RR	[767.0] × [320.3]	1
75	MELAM, 16.0	UKSUKS_1+2RR	[767.0] × [320.3]	1
76	MELAM, 16.0	HOR ESIPÕÕNUKS_2+2RR[1]	[878.0] × 100.0	1
77	MELAM, 16.0	PÕHIUKS_2+2RR[1]	910.0] × [417.0]	1
78	MELAM, 16.0	PAREM KÜLGUKS_2+2RR[1]	604.0] × 417.0	1
79	MELAM, 16.0	VASAK KÜLGUKS_2+2RR[1]	604.0] × 417.0	1
80	A_HDF, 3.0	TAGASEINUKS_2+2RR[1]	616.0 × 902.0	1
81	MELAM, 16.0	REG RIIULUKS_2+2RR[1]	877.0] × [403.2]	2
82	MELAM, 16.0	VERT TAGAPÕÕNUKS_2+2RR[1]	878.0] × 100.0	1
83	MELAM, 16.0	UKSUKS_2+2RR[1]	[617.0] × [452.0]	1
84	MELAM, 16.0	UKSUKS_2+2RR[1]	[617.0] × [452.0]	1
85	MELAM, 16.0	HOR ESIPÕÕNUKS_2+2RR[2]	[878.0] × 100.0	1
86	MELAM, 16.0	PÕHIUKS_2+2RR[2]	910.0] × [417.0]	1
87	MELAM, 16.0	PAREM KÜLGUKS_2+2RR[2]	604.0] × 417.0	1
88	MELAM, 16.0	VASAK KÜLGUKS_2+2RR[2]	604.0] × 417.0	1
89	A_HDF, 3.0	TAGASEINUKS_2+2RR[2]	616.0 × 902.0	1
90	MELAM, 16.0	REG RIIULUKS_2+2RR[2]	877.0] × [403.2]	2
91	MELAM, 16.0	VERT TAGAPÕÕNUKS_2+2RR[2]	878.0] × 100.0	1
92	MELAM, 16.0	UKSUKS_2+2RR[2]	[617.0] × [452.0]	1
93	MELAM, 16.0	UKSUKS_2+2RR[2]	[617.0] × [452.0]	1
94	MELAM, 16.0	HOR ESIPÕÕNUKS_2+2RR[3]	[878.0] × 100.0	1
95	MELAM, 16.0	PÕHIUKS_2+2RR[3]	910.0] × [417.0]	1
96	MELAM, 16.0	PAREM KÜLGUKS_2+2RR[3]	604.0] × 417.0	1
97	MELAM, 16.0	VASAK KÜLGUKS_2+2RR[3]	604.0] × 417.0	1
98	A_HDF, 3.0	TAGASEINUKS_2+2RR[3]	616.0 × 902.0	1
99	MELAM, 16.0	REG RIIULUKS_2+2RR[3]	877.0] × [403.2]	2
100	MELAM, 16.0	VERT TAGAPÕÕNUKS_2+2RR[3]	878.0] × 100.0	1
101	MELAM, 16.0	UKSUKS_2+2RR[3]	[617.0] × [452.0]	1
102	MELAM, 16.0	UKSUKS_2+2RR[3]	[617.0] × [452.0]	1
103	MELAM, 16.0	LAGIÜL_1UKS	768.0] × 308.0	1
104	MELAM, 16.0	PÕHIÜL_1UKS	768.0] × 327.0	1
105	MELAM, 16.0	PAREM KÜLGÜL_1UKS	650.0] × [327.0]	1
106	MELAM, 16.0	VASAK KÜLGÜL_1UKS	650.0] × [327.0]	1
107	A_HDF, 3.0	TAGASEINÜL_1UKS	642.0 × 784.0	1
108	MELAM, 16.0	UKSÜL_1UKS	[647.0] × [798.5]	1
109	MELAM, 16.0	LAGIÜL_1UKS[1]	818.0] × 308.0	1
110	MELAM, 16.0	PÕHIÜL_1UKS[1]	818.0] × 327.0	1
111	MELAM, 16.0	PAREM KÜLGÜL_1UKS[1]	650.0] × [327.0]	1
112	MELAM, 16.0	VASAK KÜLGÜL_1UKS[1]	650.0] × [327.0]	1

Cutting List (Next)

	Material	Reference	Dimension	Quantity
113	A_HDF, 3.0	TAGASEINÜL_1UKS[1]	642.0 × 834.0	1
114	MELAM, 16.0	Étagère mobile [1]ÜL_1UKS[1]	817.0] × [237.5]	1
115	MELAM, 16.0	UKSÜL_1UKS[1]	[650.0] × [848.5]	1
116	MELAM, 16.0	LAGIÜL_1UKS_2REG_RIIUL	291.6] × 283.0	1
117	MELAM, 16.0	PÖHIÜL_1UKS_2REG_RIIUL	291.6] × 302.0	1
118	MELAM, 16.0	PAREM KÜLGÜL_1UKS_2REG_RIIUL	800.0] × [302.0]	1
119	MELAM, 16.0	VASAK KÜLGÜL_1UKS_2REG_RIIUL	800.0] × [302.0]	1
120	A_HDF, 3.0	TAGASEINÜL_1UKS_2REG_RIIUL	792.0 × 307.6	1
121	MELAM, 16.0	REG RIIULÜL_1UKS_2REG_RIIUL	290.6] × [273.0]	2
122	MELAM, 16.0	UKSÜL_1UKS_2REG_RIIUL	[800.0] × [322.1]	1
123	MELAM, 16.0	LAGIÜL_2UST_1REG_RIIUL	668.0] × 283.0	1
124	MELAM, 16.0	PÖHIÜL_2UST_1REG_RIIUL	668.0] × 302.0	1
125	MELAM, 16.0	PAREM KÜLGÜL_2UST_1REG_RIIUL	800.0] × [302.0]	1
126	MELAM, 16.0	VASAK KÜLGÜL_2UST_1REG_RIIUL	800.0] × [302.0]	1
127	A_HDF, 3.0	TAGASEINÜL_2UST_1REG_RIIUL	792.0 × 684.0	1
128	MELAM, 16.0	FIX RIIULÜL_2UST_1REG_RIIUL	668.0] × 283.0	1
129	MELAM, 16.0	UKSÜL_2UST_1REG_RIIUL	[800.0 × [347.0]	1
130	MELAM, 16.0	UKSÜL_2UST_1REG_RIIUL	800.0] × [347.0]	1
131	MELAM, 16.0	LAGIÜL_2UST_2REG_RIIUL	761.0] × 283.0	1
132	MELAM, 16.0	PÖHIÜL_2UST_2REG_RIIUL	761.0] × 302.0	1
133	MELAM, 16.0	PAREM KÜLGÜL_2UST_2REG_RIIUL	800.0] × [302.0]	1
134	MELAM, 16.0	VASAK KÜLGÜL_2UST_2REG_RIIUL	800.0] × [302.0]	1
135	A_HDF, 3.0	TAGASEINÜL_2UST_2REG_RIIUL	792.0 × 777.0	1
136	MELAM, 16.0	REG RIIULÜL_2UST_2REG_RIIUL	760.0] × [273.0]	2
137	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL	[800.0 × [394.3]	1
138	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL	800.0] × [394.3]	1
139	MELAM, 16.0	LAGIÜL_2UST_2REG_RIIUL[1]	615.4] × 283.0	1
140	MELAM, 16.0	PÖHIÜL_2UST_2REG_RIIUL[1]	615.4] × 302.0	1
141	MELAM, 16.0	PAREM KÜLGÜL_2UST_2REG_RIIUL[1]	800.0] × [302.0]	1
142	MELAM, 16.0	VASAK KÜLGÜL_2UST_2REG_RIIUL[1]	800.0] × [302.0]	1
143	A_HDF, 3.0	TAGASEINÜL_2UST_2REG_RIIUL[1]	792.0 × 631.4	1
144	MELAM, 16.0	REG RIIULÜL_2UST_2REG_RIIUL[1]	614.4] × [273.0]	2
145	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL[1]	[800.0 × [320.7]	1
146	MELAM, 16.0	UKSÜL_2UST_2REG_RIIUL[1]	800.0] × [320.7]	1
147	MELAM, 16.0	PÖHIVALAMU	600.0] × [567.0]	1
148	MELAM, 16.0	PAREM KÜLGVALAMU	754.0] × 567.0	1
149	MELAM, 16.0	VASAK KÜLGVALAMU	754.0] × 567.0	1
150	MELAM, 16.0	VERT_PÖÖNVALAMU	568.0] × 102.0	1
151	MELAM, 16.0	ESIPANEELVALAMU	[767.0] × [597.0]	1
TOTAL				162

Required Panels

Material	Dimension	Quantity	Surface
A_HDF, 3.0	2800.0 × 2070.0	2	11.59 m²
MELAM, 16.0	2800.0 × 2070.0	7	40.57 m²

Edges List

Material	Thickness	Length	Cost
ABS	1.0 mm	169.16 m	265,58 €
TOTAL		169.16 m	265,58 €

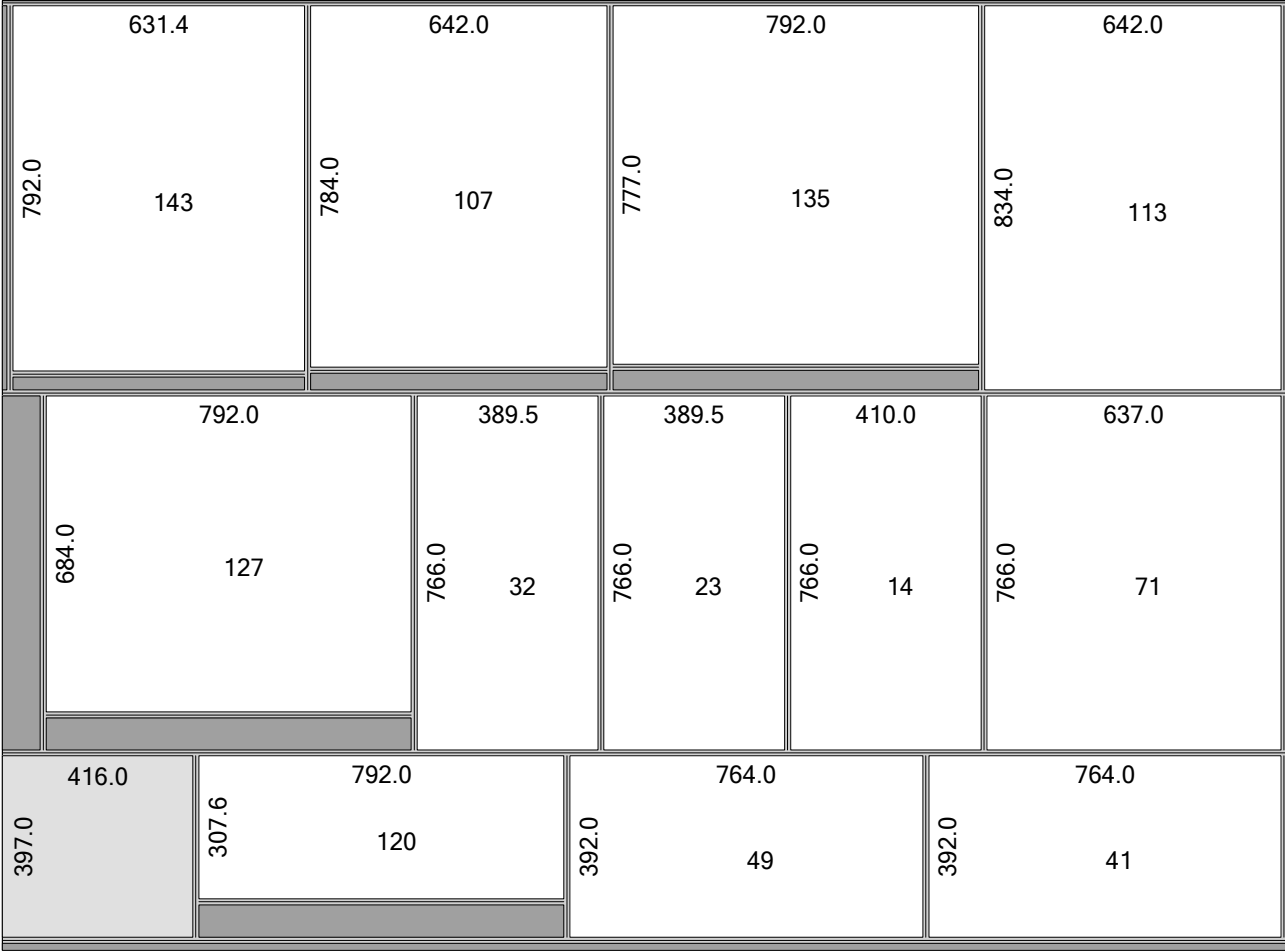
Cutting Maps List

	Material	Dimension	Quantity	Pieces	Off-Cuts Rate	Net Cost
1	A_HDF, 3.0	2800.0 × 2070.0	1	12	13.46 %	81,59 €
2	A_HDF, 3.0	2800.0 × 2070.0	1	4	65.52 %	31,89 €
3	MELAM, 16.0	2800.0 × 2070.0	1	21	8.10 %	127,51 €
4	MELAM, 16.0	2800.0 × 2070.0	1	23	8.84 %	124,44 €
5	MELAM, 16.0	2800.0 × 2070.0	1	24	9.06 %	134,90 €
6	MELAM, 16.0	2800.0 × 2070.0	1	22	9.25 %	117,10 €
7	MELAM, 16.0	2800.0 × 2070.0	1	22	12.26 %	139,22 €
8	MELAM, 16.0	2800.0 × 2070.0	1	24	13.96 %	137,63 €
9	MELAM, 16.0	2800.0 × 2070.0	1	10	60.22 %	67,46 €
TOTAL			9	162	22.30 %	961,74 €

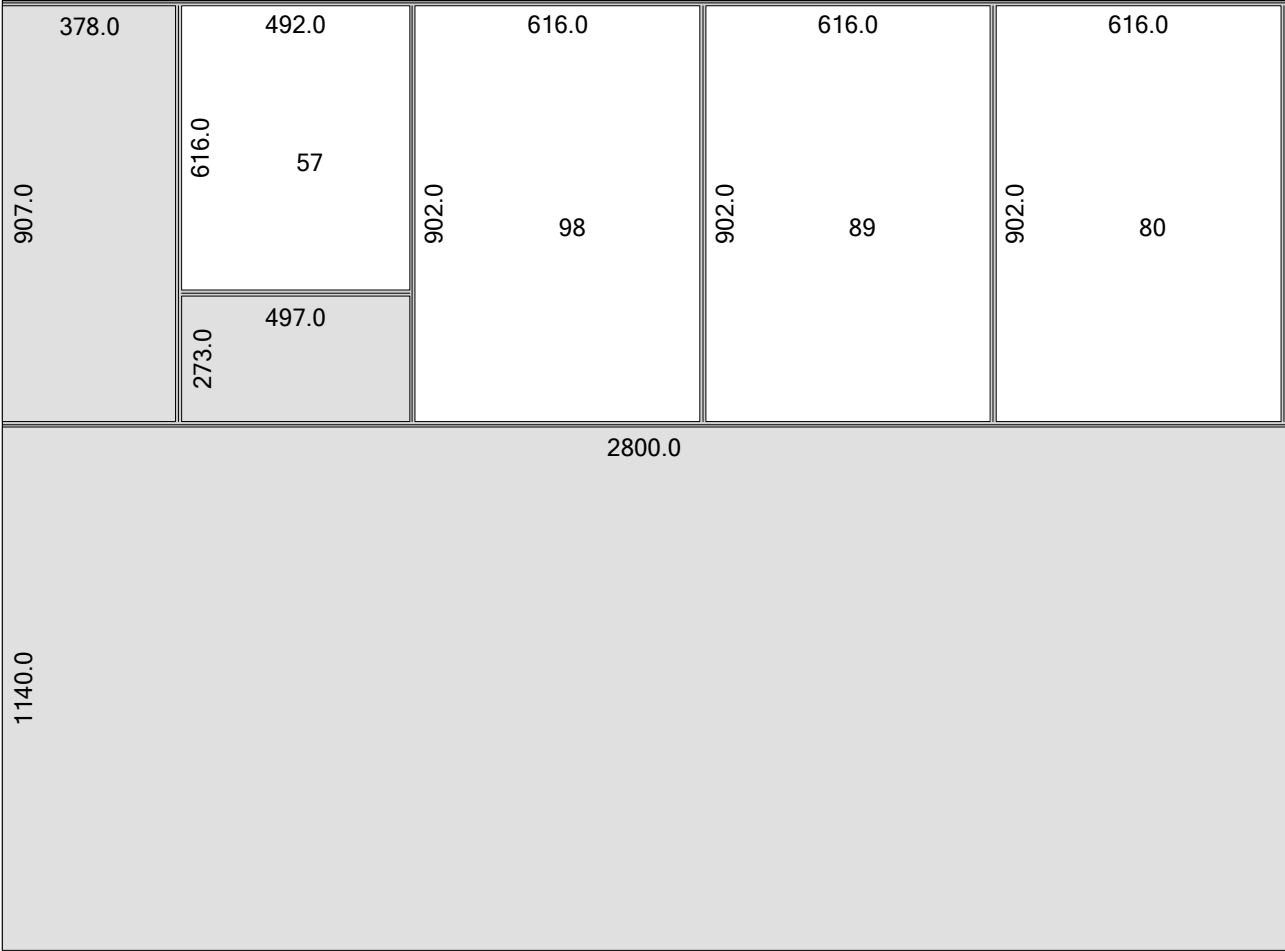
Recapitulatory

Technical Data		Costs	
Number of required Panels	9	Pieces Cost	405,32 €
Number of Cutting Maps	9	Panels Cost	521,64 €
Total Panels Surface	52.16 m²	Off-Cuts Cost	116,32 €
Pieces Total Surface	40.53 m²	Unrecoverable Off-Cuts Cost	47,19 €
Off-Cuts Rate	22.30 %	Cutting Linear Cost	243,64 €
Unrecoverable Off-Cuts Rate	9.05 %	Edges Cost	265,58 €
Cutting Linear	243.64 m	Total Net Cost	961,74 €
Edges Linear	169.16 m		

1/9 -- A_HDF, 3.0 -- 2070.0 × 2800.0 -- Unique Sample



2/9 -- A_HDF, 3.0 -- 2070.0 × 2800.0 -- Unique Sample



3/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

[452.0] [617.0] 92		[452.0] [617.0] 84		[452.0] [617.0] 83		[585.0] [864.0] 9	
100.0 [365.5] 19		100.0 [468.0] 53		100.0 [878.0] 94			
[174.0] [500.0] 59		224.0 541.0 8		754.0 567.0 64		754.0 567.0 63	
						754.0 567.0 31	
[417.0] 910.0 95		[417.0] 910.0 86		[417.0] 910.0 77			
[120.0] [400.0] 417.0		[120.0] 604.0 88		604.0 417.0 87		604.0 417.0 79	
						604.0 417.0 78	

4/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

397.5]		397.5]		506.0]		754.0]		[848.5] 115			
567.0 29		567.0 20		567.0 62		567.0 12					
100.0	368.0] 51	100.0	368.0] 43	100.0	386.0] 16	100.0 878.0] 82					
100.0	[368.0] 45	100.0	[368.0] 37	100.0	[386.0] 10	100.0 [878.0] 76					
600.0]		604.0]		754.0]		[767.0]					
[567.0] 147		567.0 55		567.0 13		[597.0] 151					
250.0]		250.0]		418.0]		500.0]		604.0]		645.0]	
567.0] 5		[567.0] 1		[567.0] 11		[567.0] 54		567.0 56		567.0 68	

5/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

110.0	364.5]	364.5]	612.0]	612.0]	[647.0]
557.2	[553.2] 33	[553.2] 24	[553.2] 72	[553.2] 72	[798.5] 108
	100.0 468.0] 58	100.0 613.0] 73	100.0 878.0] 91		
	100.0 [474.0] 65	100.0 [613.0] 67	100.0 [878.0] 85		
	[174.0] [500.0] 59	224.0] [541.0] 4	754.0]	754.0]	754.0]
		567.0 30	567.0 22	567.0 21	
	650.0] [327.0] 111	650.0] [327.0] 106	650.0] [327.0] 105	768.0] 327.0 104	
	291.6] 302.0 117	800.0] [302.0] 125	800.0] [302.0] 119	800.0] [302.0] 118	

6/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

	385.0] [537.2] 15	567.0	754.0] 148	567.0	754.0] 70	567.0	754.0] 69
283.0	615.4] 139	283.0	668.0] 128	283.0	668.0] 123	567.0	754.0] 149
100.0	365.5] 25	250.0	[754.0 7	250.0	754.0] 3		
100.0	365.5] 34						
417.0	604.0] 97	417.0	604.0] 96	551.0	754.0] 6	551.0	754.0] 2
103.0	[474.0] 61	102.0	568.0] 150				
283.0	291.6] 116	[302.0]	800.0] 134	[302.0]	800.0] 133	[302.0]	800.0] 126

7/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

404.0	[120.0]	800.0]	877.0]	100.0	878.0]
	[400.0]	[394.3]	[403.2]		[767.0]
		138	81	[503.0]	66
	[120.0]	[800.0]	877.0]		
	[400.0]	[322.1]	[403.2]		
		122	81		
	[120.0]	[800.0]	877.0]	[120.0]	[644.0]
	[396.0]	[320.7]	[403.2]	[416.5]	[416.5]
		145	90		17
	[120.0]	800.0]	877.0]	[394.3]	[800.0]
123.0	[320.7]	146	[403.2]		137
	[302.0]	800.0]			
		141	90	308.0	818.0]
					109
404.0	123.0	800.0]	[800.0]		817.0]
	[302.0]	142	[347.0]	[237.5]	114

8/9 -- MELAM, 16.0 -- 2070.0 × 2800.0 -- Unique Sample

[382.0]		400.0]	38	
[382.0]		400.0]	46	
[368.2]		367.0]	42	
[368.2]		367.0]	50	
96.4	277.0	[273.0]	290.6]	121
100.0	[365.5]		28	
[382.0]		668.0]	124	
[396.0]		[644.0]	35	
[394.5]		[644.0]	26	
302.0		615.4]	140	
[273.0]		614.4]	144	
[273.0]		614.4]	144	
302.0		761.0]	132	
283.0		761.0]	131	
[130.0]	[617.0]		93	
[500.0]	[617.0]		101	
[130.0]	[617.0]		102	
133.0	[452.0]		102	
409.0		[452.0]		
[403.2]		877.0]		99
[403.2]		877.0]		99
110.0	752.0]		39	
382.0		752.0]	40	
382.0		752.0]	47	
1219.6		752.0]		47

980.8	2800.0			
	323.3	448.0	[273.0] 760.0] 136	[320.3] [767.0] 75
	331.0	562.0	[273.0] 760.0] 136	[327.0] 650.0] 112
	[273.0] 290.6] 121 [347.0] 800.0] 130	327.0 818.0] 110	382.0 752.0] 48	